



GUSSET

S2

S2 DIRECT MOUNT STEM

TOOLS REQUIRED |

4mm hex key
5mm hex key
Torque wrench
(for 6 and 10Nm settings)



Installation:

- 1) Ensure fork crown is clean and undamaged, including all threads.
- 2) Remove packing nuts from central M6 bolts – which are no longer required for assembly - on the S2 DM stem and remove central and front M5 bolts, placing to one side with bar clamps.

Note:

Before moving to step 3 you choose to fit the optional 5mm riser spacer included in the box to increase bar height. Which can also be fitted at a later time.

- 3) Using the shorter M6 bolts packaged separately in box, mount the rear of stem body to the rear of the fork crown, choosing either the 45 or 50mm position, tightening to 10Nm.
- 4) Locate bars in the stem and install one bar clamp at a time and tighten the central M6 bolts to 10Nm making sure there is no gap.
- 5) Once both bar clamps are fitted and central bolts tightened, fit front M5 bolts loosely and adjust bar roll to rider preference and tighten to 6Nm.
- 6) Go ride your bike.

Designed in the U.K

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